



Indian Collaborations to CERN and Industry participation

Session: Mega Science and Industry November 05,2019.

Science City, J.B.S. Haldane Avenue, Kolkata, 700046.



DEBASHIS DAS

Raja Ramanna Centre for Advanced Technology (RRCAT)
Indore

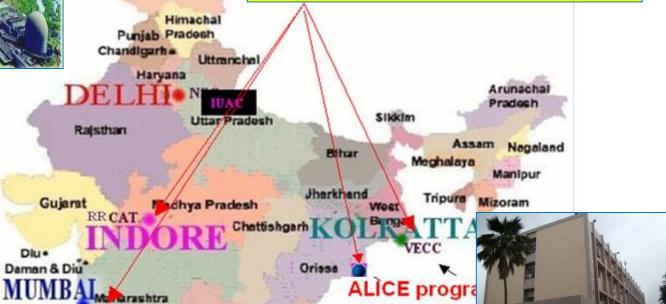
Participating Institutions – non industrial



BARC, Mumbai

होंनी भागा HOMI BRABHA टाटा इंस्टीह्यूट और फंडामेंटल रिसर्च 1945-1995 1996 TATA INSTITUTE OF FUNDAMENTAL RESEARCH

TIFR, Mumbai



Major DAE R&D Centres

in CERN Program

VECC, Kolkata

VECC Main Building





CMS program

Andhra Pradesh

Jammu & Kashmi





IOP, Bhuvaneshwar

SINP, Kolkata

RRCAT, Indore: Nodal Institute



Indus Accelerator Complex - RRCAT

Indus-1 and Indus-2, the Indigenous synchrotron radiation sources are the national facilities.

Operational beamlines (16)

1. Soft X-ray Absorption Spect. (BL-01) [DAE-CSR]

2. Soft X-ray Reflectivity (BL-03) [RRCAT]

3. X-ray Imaging (BL-04) [BARC]

4. X-ray Lithography (BL-07) [RRCAT]

5. Dispersive EXAFS (BL-08) [BARC]

6. Scanning EXAFS (BL-09) [BARC]

Extreme Conditions AD/ED XRD (BL-11) [BARC]

8. Angle Dispersive XRD (BL-12) [RRCAT]

9. X-ray Photo-Electron Spect. (BL-14) [BARC]

10. X-ray Fluorescence Microprobe (BL-16) [RRCAT]

11. Protein Crystallography (BL-21) [BARC]

12. Visible Diagnostic (BL-23) [RRCAT]

13. X-ray Diagnostic (BL-24) [RRCAT]

14. Grazing Incidence X-ray Scatt. (BL-13)

[SINP]

15. Engg. Appl. beamline (BL-02) [RRCAT]

16. Small and Wide Angle X-ray Scatt. (BL-18) [BARC]

Ready for commissioning (1): Commissioning by Dec'19

1. ARPES beamline on U-2 (BL-10) [RRCAT]

Installation and Commissioning (2): Commissioning by Sep'20

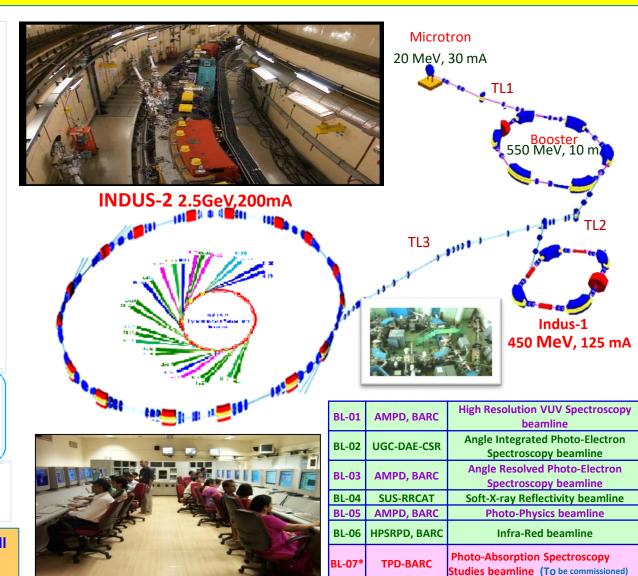
- Photo-Emission Ele. Microscopy (BL-22) [BARC]
- 2. X-ray Mag. Circ. Dichr. on U-3 (BL-20) [RRCAT]

Under construction (2)

AMOS beamline on U-1 (BL-05) [BARC]

BL for Radiological Safety Studies (BL-17) [BARC]

Researchers from more than <u>150</u> institutes all over India are using this facility



India CERN Collaboration Activities

Accelerator activities:

- 1. Participation in Construction of Large Hadron Collider (LHC)
 - Hardware contributions for construction of LHC
 - Participation in commissioning
 - Software development
 - 2. Beyond LHC: Novel Accelerator Technology (NAT)
 - Compact Liner Collider (CLIC)- Starting with CLIC Test Facility (CTF3)
 - Superconducting Proton LINAC (SPL) front end-LINAC-4

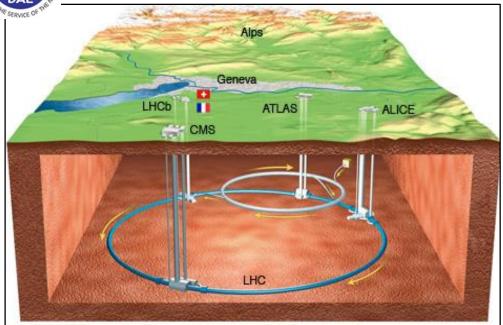
Collaboration in High Energy Physics Experiments:

Detectors: Compact Muon Solenoid (CMS), A Large Ion Collider Experiment (ALICE) - Muon and PMD; Construction, commissioning and operation.

GRID Collaboration

पुजावि पुजावि DAE

Large Hadron Collider (LHC) at CERN, Geneva



Indian contribution so far in LHC

- ☐ Supply of Super conducting magnet (building of LHC)
- ☐ Development of Silicon strip detector (CMS Preshower detector)
- Building of Photon Multiplicity Detector (PMD) (ALICE sub detector)
- Building of Muon Chamber (MCH) (ALICE sub detector)
- ☐ Worldwide LHC Computing Grid (WLCG)
- ☐ Data analysis

- **➤** "Large" : ~27 km in circumference.
- "Hadron": Accelerates protons or ions, to near the speed of light.
- "Collider": Two particle beams travelling in opposite directions collide head-on, at four different points (ALICE, CMS, ATLAS, LHCb) around the machine.

Objectives of LHC

Recreate Big-Bang like conditions to probe nature's deepest secrets such as:

- ☐ Origin of mass (ATLAS & CMS)
- Dark matter and dark energy (ATLAS & CMS)
- Quark-Gluon plasma give rise to the particles that constitute the matter of our Universe (ALICE)
- ☐ More matter than anti matter (LHCb)

Courtesy: Dr. V.B.Chandratre

Table 1: Participation in LHC protocol for accelerator construction/commissioning - 1996

Sr.	Description	Qty		
1	Liquid Nitrogen tanks 50000 litres capacity	2		
2	Superconducting corrector magnets: Sextupole,	1146		
	Decapole and Octupole	616		
3	Precision Magnet Positioning System (PMPS) Jacks	7080		
4	Quench Heater Power Supplies (QHPS)	5500		
5	Integration of QHPS units into racks	6200		
6	Control electronics for circuit breakers of energy extraction system	70		
7	Local protection units (LPU)	1435		
8	SC Dipole magnet measurements, expert support. Equ. man-years	100		
9	LHC commissioning: Cryogenics, Controls, Converters, protections, man-years	20		
10	Software development for LHC subsystems, equ. man-years	41		
Tabl	Table 2:Participation in NAT protocol - construction of CLIC (CTF3)/SPL (LINAC4)-2006			
1	Design, development, magnetic tests of dipole magnets for TL2 of CTF 3	5		
2	Design, Development, vacuum tests of vacuum chambers, for CTF3 + spares	64+62		
3	Optics design, simulations, analysis and results for TL 2 of CTF 3, eq man months	9		
4	Expert support for commissioning, operation of controls for CTF3, man months	41		
5	Expert support for the commissioning of the subsystems of Linac 4, man months	25		
6	100kV, 20A solid state modulator for CERN LINAC 4	1		
7	20kW Broad Band solid state amplifier for harmonic buncher for CLIC linac	1		
8	Development, supply of prototype components for Linac 4	6		
9	Development, supply of copper coated SS power couplers for DTL for Linac 4	4		
10	Tests and supply by CERN: 1MW CW 352.2 MHz klystrons, 1MW CW circulators,	4 sets		

Major DAE Contributions to LHC machine



Corrector Magnets (616 MCDO & 1146 MCS)



Quench Heater Power Supply (QHPS) HDS units 5500



Local protection units (LPU) 1435



Precision Magnet Positioning System 7080



Installation of dipoles on Indian jacks



Expert support for SC Dipole measurements 100 Man years, Support for LHC hardware commissioning ~18 Man years

Tests and Qualification of the LHC Superconducting Dipoles & **Commissioning of LHC Hardware Subsystems**





DAE engineers worked at SM18 Hall at CERN and completed crucial performance tests and qualification of all the LHC superconducting dipole magnets. H.E. Dr. A. P. J. Abdul Kalam the President of India at SM 18 Hall of CERN with DAE's engineers on May 25, 2005.



High voltage test set-up for nQHPS



nQPSRacks ready for installation



Determination of excessive frosting in cryogenic subsystem & re-evaluation of safety valve size etc.

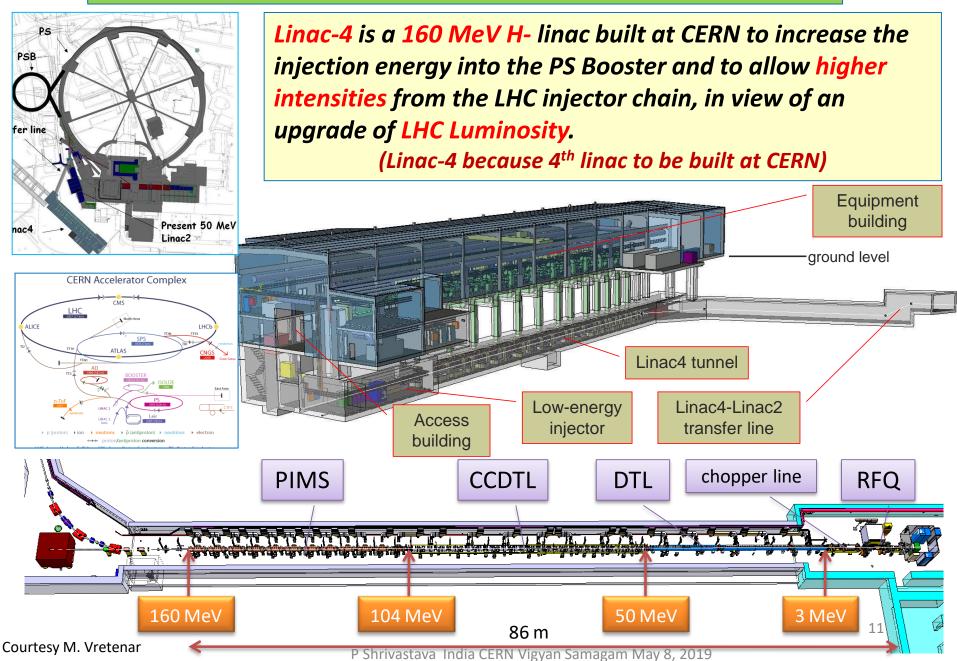


Indian experts participated in the commissioning of new Quench Heater Protection Systems, Cryogenic Systems, Power Converters Systems. Total support of ~18 man years.

Collaboration with CERN beyond LHC

SPL/Linac4 and CLIC/CTF3

Linac-4 (LHC Luminosity Upgrade)



Collaboration: NAT Protocol LINAC 4 project

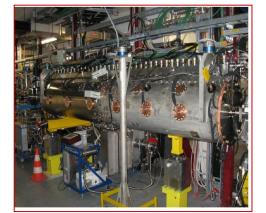
- 100kV state of the art prototype solid state bouncer modulator for LINAC4
- WR 2300 waveguide components, power couplers for LINAC4
- Participation in commissioning of the LINAC4 subsystems.
- India received four 352.21 MHz, 1MW CW klystrons and circulators along with RF waveguide components for our projects on SNS at RRCAT and ADS/LEHIPA at BARC.



100kV solid state modulator designed, developed and commissioned by RRCAT, Indore, for LINAC 4 cavity tests.



CERN klystron and circulator tested at 1MW peak power at RRCAT test stand.









(1) A "drive beam" to create 12 GHz RF source",(2) Extract RF power via PETS &

(3) Use RF power to accelerate e+-e- beams that will collide.

Drive Beam Accelerator

16 structures - 3 GHz - 7 MV/m

Injector

X 2 Delay Loop

X 5 Combiner

Ring

Optics design of TL2, 5 dipole magnets, 62 Vacuum chambers, Software development for controls for CTF3, Components of Power extraction and Transfer Structure (PETS), 20 kW Wide Band Solid State RF Amplifier for subharmonic buncher for CLIC



10 m 30 GHz and

Photo injector test area







35 A - 140 ns 150 MeV



Vacuum chambers of various profiles for TL2 of CTF3

20kW Broardband SSPA for CLIC

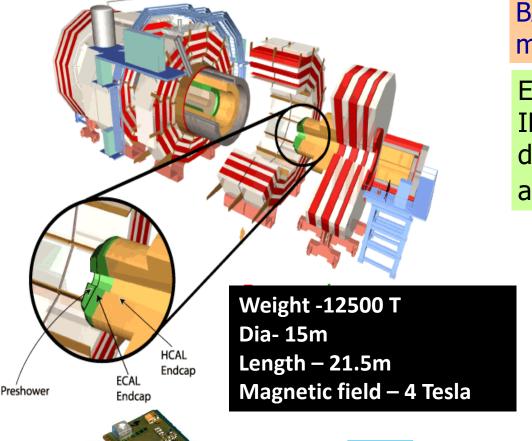
Indian Contributions in the CERN experiments: CMS & ALICE detectors

Brajesh Chandra Choudhary,
Spokesperson, CMS-India collaboration, Delhi University, Delhi
Subhasis Chattopadhyay,
Spokesperson, ALICE-India Collaboration,
Variable Energy Cyclotron Centre, Kolkata



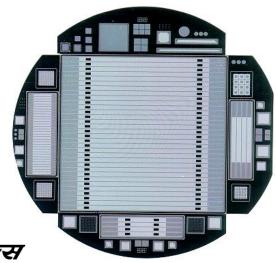
CMS Si Preshower Detector (DAE-CERN)

Pb –Si sandwich sampling Calorimeter



BARC delivered 4800 detector modules forthe CMS preshower

End caps of CMS detector INDIA supplied silicon strip detectors covering area of about +17 m² (BEL,India)



भारत इलेक्ट्रॉनिक्स BHARAT ELECTRONICS

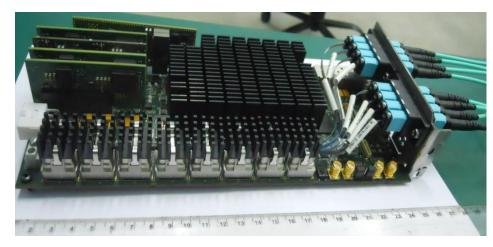
QUALITY. TECHNOLOGY. INNOVATION.

Tribute: late Dr S K Kataria

FPGA based data Acquisition system facility for ALICE & CMS

ALICE CRU

48-channel Si-PM control board



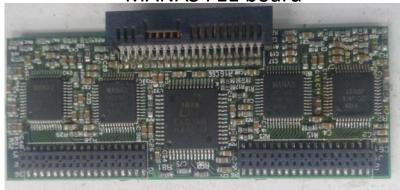


MANAS ASIC

SC99428 MANAS 1.2-3 0250M02 SCL SINP - INDIA

MANAS: 16 channel Amplifier, shaper, track and hold for ALICE

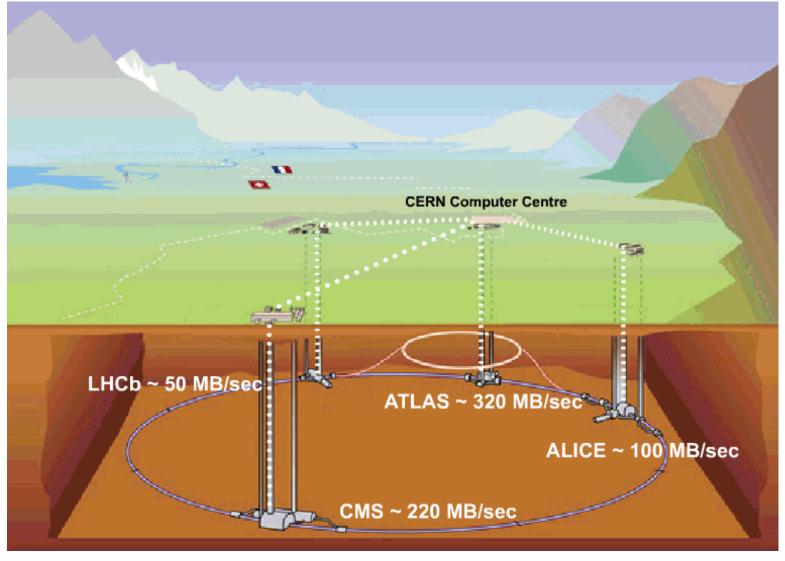
MANAS FEE board



VECC, SINP, BI, SCL, TIFR, PU, DU

DAE's contributions towards LHC GRID computing

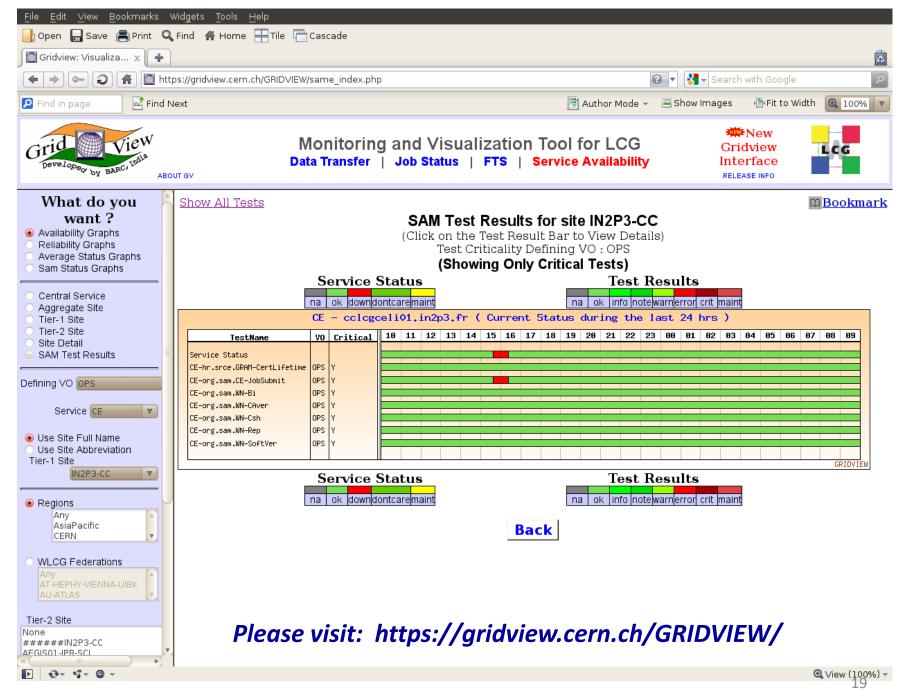
Tier 0 at CERN: Acquisition, First pass processing Storage & Distribution



Courtsey: Mr. B.S. JAGADEESH, BARC, TROMBAY, MUMBAI – 400 085

LHC Computing

- LHC (Large Hadron Collider) Data rates per experiment of >100 bytes/sec.
- >1 Pbytes/year of storage for raw data per experiment.
- Computationally problem is so large that can not be solved by a single computer centre
- World-wide collaborations and analysis.
 - Desirable to share computing and analysis throughout the world.



Tier-2 GRID Computing Facilities in India



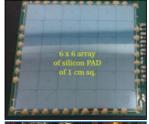
Computing grid being used heavily for LHC Computing

- Tier-2: VECC, TIFR
- Tier-3: collaborating institutes
- Connected via NKN





Participation of Indian Industries and further Business Opportunities with CERN











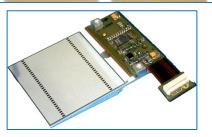


























Table 1: Participation in LHC protocol for LHC accelerator construction/commissioning

Sr. No.	Description	Qty	Indian Participation
1	Liquid Nitrogen tanks 50000 litres capacity	2	INOX, India
2	Superconducting corrector magnets (SCM): Sextupole SCM: Decapole and Octupole	1146 616	Kirloskar Electric Co. Ltd, Bangalore
3	Precision Magnet Positioning System (PMPS) Jacks	7080	Avasarala, Bangalore IGTR, Indore
4	Quench Heater Power Supplies, QHPS	5500	ECIL, Hyderabad
5	Integration of QHPS units into racks	6200	ECIL, Hyderabad
6	Control electronics for circuit breakers of energy extraction system	70	ECIL, Hyderabad
7	Local protection units (LPU)	1435	ECIL, Hyderabad
8	SC Dipole magnet measurements, expert support. Eq. man-years	100	
9	LHC commissioning: Cryogenics, Controls, Converters, protections, man-years	20	
10	Software development for LHC subsystems, eq. man-	41	
	years Control of Contr		22

Courtesy: Shri Suman Sarkar et.al.

Table 2:Joint Participation in NAT protocol for construction of CLIC(CTF3)/SPL(LINAC4)

	Constituction of Clic(C1F3)/3PL(LINAC4)		
Sr. No	Description	Qty	Indian Participation
1	Design, development and magnetic tests of dipole magnets for TL2 of CTF 3	5	IGTR, Indore
2	Design, Development and vacuum tests of vacuum chambers, for CTF3 + spares	64+62	Mann Aluminium + IGTR,Indore
3	Development & supply of copper coated SS power couplers for DTL for Linac 4	4	IGTR, Indore
4	Optics design, simulations, analysis and results for TL 2 of CTF 3, eq man months	9	
5	20kW Broad Band solid state amplifier for harmonic buncher for CLIC linac	1	
6	Development & supply of prototype Waveguide components for Linac 4	6	
7	100kV, 20A solid state modulator for CERN LINAC 4	1	
8	Expert support for commissioning & operation of controls for	41	

Expert support for the commissioning of the subsystems of

Linac 4, man Gautesth Shri Suman Sarkar et.al.

CTF3, man months

23

25

Indian Industries.....

- ✓ ECIL, Hyderabad,
- ✓ Bharat Electronics Limited (BEL), Bangalore
- ✓ Semi-Conductor Laboratory, Chandigarh
- ✓ IGTR, Indore
- ✓ Avasarala, Bangalore
- ✓ MSME Indo-German Tool Room, Indore
- ✓ Mann aluminium, Pithampur, Indore
- ✓ Kirloskar Electric Company Ltd, Bangalore
- ✓ Crompton Greaves, Bhopal
- ✓ Smile Electronics Limited, Bengaluru
- ✓ Central Tool Room, Ludhiana
- ✓ Hi-Tech Industries, Mumbai
- ✓ Micropack, Bangalore
- ✓ HiQ Electronics

- ✓ Micro-Epsilon India Private Limited, Bangalore
- ✓ KAF International, New Delhi
- ✓ Ameliorate Solutions, Bangalore
- ✓ Nordson-EFD, Bangalore
- ✓ HDR Holding India Pvt. Ltd, Kolkata
- ✓ Peninsula Electronics, Bangalore
- ✓ Eata Plast Fabrics, Rabale, Mumbai
- ✓ Alpha Pneumatics, Mumbai
- ✓ PDR Videotronics, Mumbai
- ✓ Amit Electronics
- ✓ IDEMI, Mumbai

• Courtesy: Shri Suman Sarkar et.al.

CERN: Tender Framework

Announcement (for interest)

Market Survey (Vendor Qual.)



Invitation to Tender - Contract Award

- All public announcement of tenders and market surveys are published in web-link: https://found.cern.ch/java-ext/found/CFTSearch.do
- It is very important for companies to register themselves in CERN supplier database to receive online intimation about new announcements and market surveys. For registration see web-link: https://procurement.cern.ch/aspx/Registration

Current Opportunities	Upcoming Opportunities
 Supply of PXIe High Availability Chassis for the LHC 	 Mechanical Switches for Energy Extraction Systems
Supply of metallized polypropylene capacitor	Electronics for beam instrumentation
 Supply of vacuum vessels, jumpers and end covers 	 Supply and installation of X-ray diffractometer (XRD)
 Design and supply of flexible cryostats, stainless steel cryostats, metallic bellows etc. 	 Supply and installation of site surveillance (SUSI) access control and video surveillance system
Supply of Air Handling Units	 Cabinets equipped with electrical and electronic comp
 Supply of centrifugal water pumps 	 Supply of cooling Systems on the CERN Sites

Courtesy: Shri Suman Sarkar et.al.

CERN: Type of Enquiry

"Price Enquiry" (DO)	"Invitation-to-Tender" (IT)
1. Enquiries < 10'000 CHF (INR 7 Lakhs)	3. Enquiries ≥ 200'000 CHF
2. 10'000 CHF ≤ Enquiries < 200'000 CHF (INR 1.4 Crore)	(INR 1.4 Crore)

Enquiries < 10'000 CHF (INR 7 Lakhs)

"Price Enquiry" (DO):

- Price enquiry by Technical Officer or Procurement Officer
- Minimum of 3 bids requested;
- Purchase Order (PO) made to the lowest compliant bidder

10'000 CHF (INR 7 Lakhs) ≤ Enquiries < 200'000 CHF (INR 1.4 Crore)

- Price Enquiry prepared / managed by Procurement Officer; Technical specification prepared by Technical Officer; Submission deadline: 4 weeks from date of dispatch.
- Minimum of 3 bids requested. PO made to the lowest compliant bidder.
- All price enquiries above 50'000 CHF (INR 35 Lakhs) are sent to the Industrial Liaison Officers (ILOs) for information.

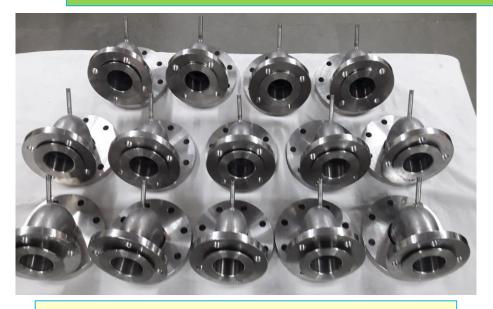
Courtesy: Shri Suman Sarkar et.al.

CERN: Type of Enquiry ..Contd.

Enquiries ≥ 200'000 CHF (INR 1.4 Crore)

- Departmental Request followed by internal Start-up Meeting at CERN
- Prior announcement in CERN's procurement website & communication to ILOs.
- At this stage, interested firms are encouraged to contact CERN in order to have a clear understanding of the requirement, allowing them to prepare their organization ahead of the tendering process.
- "Market Survey" (MS) includes: "Technical Description" and "Qualification
 Questionnaire" (financial and technical) which is vetted by a Specification Committee
 at CERN.
- Submission deadline: 4 weeks, or more if the MS is still online.
- MS Results is followed by "Invitation-to-Tender" that includes: Tender Form, Technical Specification and all Annexes vetted by Specification Committee. These are sent to qualified and selected firms only & ILOs for information.
- Submission deadline: 4 weeks from date of dispatch (with a longer period for more complex requirements); Bidders Conference is organized if required.
- Clarification Process: Firms may ask questions in writing to understand all requirements and prepare a bid that best matches CERN's needs & submit the bids online.
- Opening & Evaluation of the bids followed by CONTRACT.
 - Courtesy: Shri Suman Sarkar et.al.

CERN: Recent Supplies by Indian Industries



SPSACTMC0300 Elbow with Flange for SPS Caivites (supplied by M/s IDEMI, Mumbai)



SPSACTMC0301 Sleeve Outlet for SPS Cavities (supplied by M/s IDEMI, Mumbai)

Contact

Suman Sarkar, SO/G

(CERN - Industrial Liaison Officer for India)

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Thank you all.